

# PARTS DIAGRAM & PARTS LIST

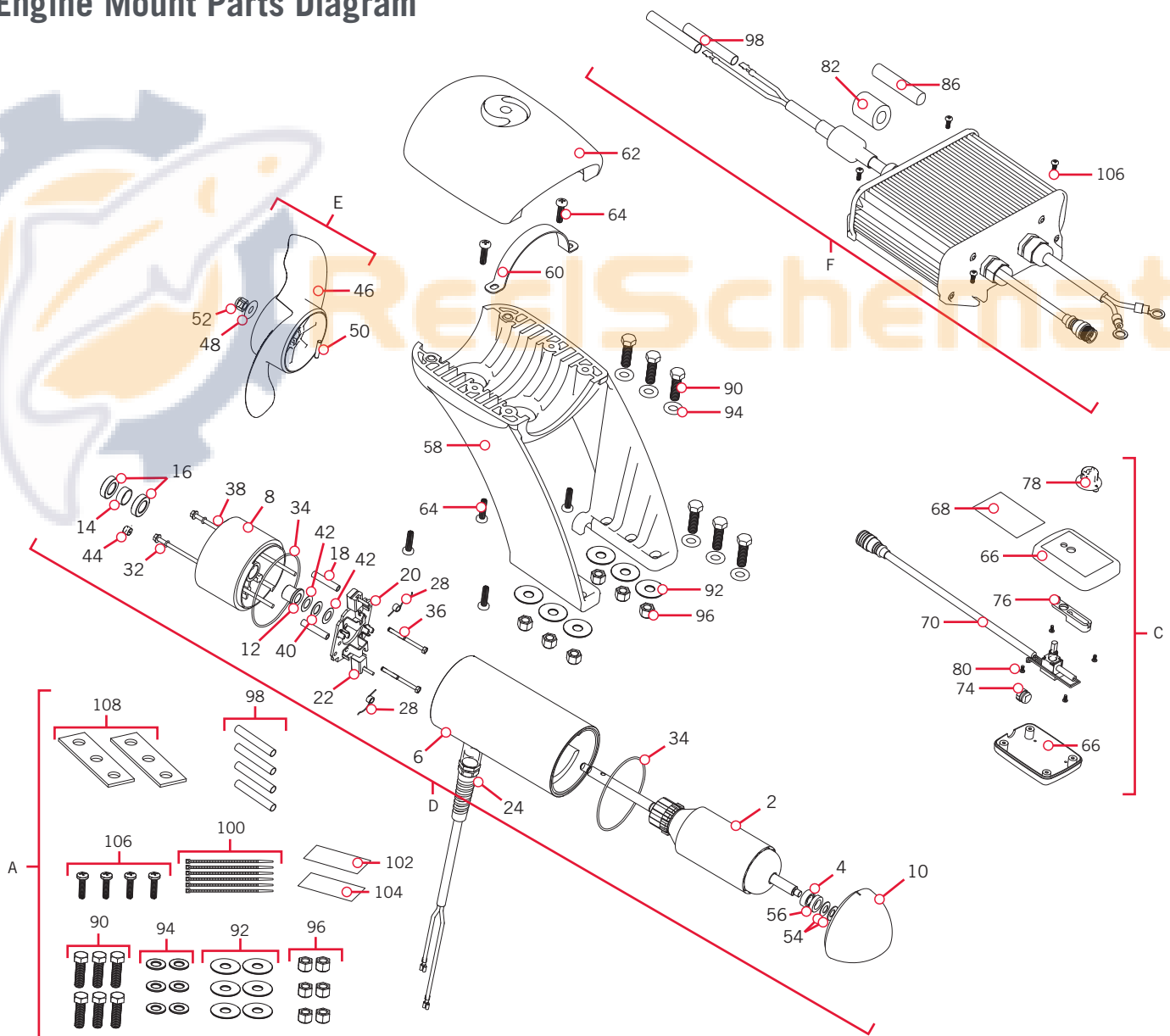
## ENGINE MOUNT

### 24 VOLT

The parts diagram and parts list provides Minn Kota® WEEE compliance disassembly instructions. For more information about where you should dispose of your waste equipment for recycling and recovery and/or your European Union member state requirements, please contact your dealer or distributor from which your product was purchased. Tools required, but not limited to: flat head screwdriver, Phillips screwdriver, socket set, pliers, wire cutters.

### ENGINE MOUNT MOTOR

### Engine Mount Parts Diagram



## PARTS DIAGRAM & PARTS LIST

### Engine Mount Parts List

| Assembly | Part #    | Description                   | Quantity |
|----------|-----------|-------------------------------|----------|
| A        | 2994856   | BAG ASSY, EM                  | 1        |
| C        | 2990239   | HAND CONTROLLER ASSY, EM      | 1        |
| D        | 2396234   | MTR ASY 24V 4" 80# SW         | 1        |
| E        | 1378132   | PROP KIT PWR PRP              | 1        |
| F        | 2990247   | CTRL MOD ASSY 24/36V, SINGLE  | 1        |
| G        | 2889460   | SEAL & O-RING KIT *4.0*       | 1        |
| Item     | Part #    | Description                   | Quantity |
| 2        | 2-100-234 | ARM ASSY 24V 4" 80#           | 1        |
| 4        | 140-010   | BEARING - BALL                | 1        |
| 6        | 2-200-398 | CTR HSG ASY 4.0               | 1        |
| 8        | 2-300-349 | BRUSH END HSG ASY 4"          | 1        |
| 10       | 421-376   | PLAIN END HSG 4"              | 1        |
| 12       | 144-017   | BEARING - FLANGE              | 1        |
| 14       | 725-095   | PAPER TUBE - SEAL BORE        | 1        |
| 16       | 880-025   | SEAL                          | 2        |
| 18       | 973-025   | SPACER-BRUSH PLATE            | 2        |
| 20       | 2-600-234 | BRUSH PLATE ASSEMBLY 4" EM    | 1        |
| 22       | 188-094   | BRUSH ASSEMBLY                | 2        |
| 24       | 640-234   | LEADWIRE ASSEMBLY 10 AWG      | 1        |
| 28       | 975-041   | SPRING - TORSION              | 2        |
| 32       | 701-009   | O-RING                        | 2        |
| 34       | 701-043   | O-RING                        | 2        |
| 36       | 830-027   | SCREW - SELF-THREAD           | 2        |
| 38       | 830-094   | THRU BOLT 12-24 X 10.31       | 2        |
| 40       | 990-051   | WASHER-STEEL THRUST           | 1        |
| 42       | 990-052   | WASHER-NYLATRON               | 2        |
| 44       | 836-001   | PLUG ALUMINUM 1/8 X 27 NPT    | 1        |
| 46       | 2331160   | PROP-PWR 4" REAMED            | 1        |
| 48       | 2091701   | WASHER-5/16 STD (S/S)         | 1        |
| 50       | 2262658   | PIN-DRIVE 1" LG (SS)          | 1        |
| 52       | 2198401   | ANODES, ZINC, 4.0" LWR UNIT   | 1        |
| 54       | 992-010   | WASHER BELLEVILLE             | 2        |
| 56       | 990-045   | SPACER-THRUST                 | 1        |
| 58       | 2381940   | BRACKET, LOWER MOUNT          | 1        |
| 60       | 2383810   | STRAP, EM                     | 1        |
| 62       | 2380215   | CAP-TOP (EM) SW               | 1        |
| 64       | 2383418   | SCREW-1/4-10 X 1" PPH SS PLST | 6        |

✖ This part is included in an assembly and cannot be ordered individually.

▲ Not shown on Parts Diagram.

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|     |         |                                 |   |
|-----|---------|---------------------------------|---|
| 96  | 2383122 | NUT 3/8-16 NYLON INST LOCKNUT   | 6 |
| 98  | 2375401 | SHRINK TUBE, 2.00 X 3/8         | 4 |
| 100 | 2256300 | TIE WRAP-5.5" BLACK             | 6 |
| 102 | 9950950 | HOOK-1.5" X 2" HOOK & LOOP, BLK | 1 |
| 104 | 9950953 | LOOP-1.5" X 2" HOOK & LOOP, BLK | 1 |

▲ Not shown on Parts Diagram.